

HydroFlor[®] Sealer-GC

Green Concrete Sealer

GENERAL DESCRIPTION

DUROMAR HYDROFLOR[®] SEALER-GC is a zero VOC, epoxy primer engineered specifically to provide excellent adhesion to concrete with less than 28 days of cure time. This water based material penetrates and seals freshly cast concrete and can be top coated with most **DUROMAR** high performance linings and flooring products.

FEATURES

- Zero VOC, solvent-free, no odor
- Excellent adhesion to green concrete. Can be applied as early as 48 hours after the concrete was poured.

CHEMICAL DESCRIPTION

Multifunctional epoxy with a uniquely modified amine hardener

Typical Properties

Components	3
Visual Appearance	Clear Gloss
Density	1.03
VOC content	0.0%

Chemical Data @ 70°F

pH Range	2.5-14.0
Inorganic Acids	Good
Organic Acids	Good
Alkalis	Excellent
Solvents	Good
Hydrocarbons	Good

Typical Physical Properties

Max. Dry Operating Temp	250°F
Functional Cure	24 hrs.
Full Cure	120 hrs.
Surface Prep	SSPC SP13 ICRI CSP 3-7
Adhesion	Excellent
Flexibility	Good

Application Information

Pot Life @ 70°F	45 min.
Equipment	Brush, Roller
Number of Coats	1
Theoretical Coverage	160 ft ² /gal @ 10 mils
Film Thickness/Coat	3 mils min. 10 mils max.
Max. DFT	10 mils.
Recoat Time @ 70°F	ASK DUROMAR.
Min. Application Temp.	60°F
Mixing Ratio by Weight	0.8/1 (B/A)
Dry to Touch	2 - 6 hrs.

FORCE CURING

Contact **DUROMAR** for specific instructions.

STORAGE

This product has a minimum shelf life of one year when stored in a dry area at 50-110°F in the original sealed container.

HANDLING/SAFETY

Warning! Eye and skin irritant. May cause dermatitis and sensitization.

Always read and understand the product MSDS.

Avoid contact with eyes, skin or clothing. Avoid breathing vapor, mist or spray. Use with good ventilation.

FIRST AID

In case of contact:

Eyes: Immediately flush with water for at least 15 minutes.

Skin: Immediately remove from skin with dry cloth followed by thorough washing with soap and water.

Inhalation: Remove to fresh air. If breathing is difficult, give oxygen.

Ingestion: Give large quantity of milk or water, induce vomiting. Contact a physician immediately.

All Duromar products are formulated based on over 25 years of experience, laboratory tests, material data, field installations, and technical publications, which we believe to be, to the best of our knowledge, accurate and reliable. This information is intended to be used for guidance only. Because the only true reliable test is one that is in actual operation, Duromar will make available at no charge samples of materials for that testing purpose. Duromar, Inc. has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of the product. Duromar, Inc. does, therefore, not accept any liability arising from loss, injury, or damage resulting from such use or the contents of this data sheet (unless there are written agreements stating otherwise). The data contained herein is liable to modification as a result of practical experience and continuous product development. This data sheet replaces and annuls all previous issues, and it is, therefore, the user's responsibility to ensure that this sheet is current prior to using the product.



Registered
to ISO 9001

General Application Guidelines

HydroFlor® Sealer-GC

Always read and understand the specific product Data and MSDS sheets and the **DUROMAR Information and Application Guide** before using these High Performance Lining Products. For more information, contact **DUROMAR** at 781-826-2525 or by email at help@duromar.com.

I. STORAGE:

Store all products in a clean, warm area where the temperature remains between 50-110°F (10-43°C). Cold products are very viscous and will be difficult to mix and apply.

Products shipped during cold months can remain cold for many days even when stored as recommended. Paste or trowel applied products will remain cold longer than liquid or spray applied products. Heating of the individual components may be required to bring the products to the recommended temperatures.

II. SURFACE PREPARATION:

ICRI CSP 3-7 / SSPC-SP 13

All surfaces to be lined are to be clean, dry, and oil free. Refer to the **DUROMAR Information and Application Guide** for specific instructions for various surfaces such as concrete, metal fiberglass, etc.

For Brush, Roller, or Spray Applied Products, the surface profile must be 3 mils minimum.

III. APPLICATION EQUIPMENT:

Brushes--short bristle, nylon, and non-shedding. Replace when products become hot or stiff.

Rollers--short nap (3/8" max.) non-shedding, with a polyethylene core. Replace when products become hot or stiff.

Airless Spray Equipment and Application recommendations are listed in the **DUROMAR Information and Application Guide**.

For plural component system application information contact **DUROMAR**.

IV. MIXING:

Do not add solvent to any **DUROMAR** product. These 100% solids materials are formulated to be applied as shipped after proper mixing.

The temperature of the Hardener (A) and Base (B) portions should be between 70-80°F (20-25°C). Mix them separately to insure a uniform consistency.

Add the entire contents of part (B) Base to the part (A) Hardener bucket. Mix thoroughly until all materials are completely incorporated and there is no streaking. The material should be opaque and green in color. **Add half the water** and mix for 2 minutes or until material is uniform. **Add second half of the water** and mix an additional minute. Material should be a thin greenish liquid. Use a brush or squeegee to assist in the transfer.

UNIT SIZE	MASS WATER	VOLUME WATER
0.5 Gal	0.5 kg	500 mL
1.0 Gal	1.0 kg	1000 mL
2.0 Gal	2.0 kg	2000 mL

V. APPLICATION:

For hand application: After mixing all contents as instructed, immediately break down the full unit into smaller portions such as roller pans, small buckets. This will keep the product cooler and improve the useable life.

For spray application: When using a single component airless system, see Section 4.4.1 of **DUROMAR Information and Application Guide**. For spray applications using plural component equipment make sure all components are working according to the manufacturers' instructions and the product components are at the recommended temperature before spraying.

VI. AMINE BLUSH:

When applying multiple coats of any epoxy products, always check for Amine Blush before applying the next coat. Amine Blush may occur when the epoxy surface is cool or in humid environments. It has the appearance and feel of a light oil film on the surface. When dry it has a white chalky appearance. If detected, wash the surface with a 2% hydrochloric acid solution followed by a water wash until the surface pH is between 6-8. Allow to dry before applying the next coat.

Rev. 01/2016



Registered to ISO 9001