



Revised: 01/2017  
Replaces: 05/2014

## TECHNICAL DATA SHEET – IRABOND UU 96

### PRODUCT DESCRIPTION

A single component, ambient cure, primer compounded as a second stage adhesive over primers.

### SURFACE PREPARATION

- **Metal:** Follow instructions for primer.

### APPLICATION

- Brush, roller, air spray or airless spray equipment may be used.
- Material is applied as is DO NOT THIN
- Apply in a single coat at approximately 2 to 3 mils wet film thickness.

### DRYING TIME

- Minimum = 50 minutes
- Maximum + 5 hours
- All UU type adhesives must be stripped from the work surface if more than 24 hours at 75°F have elapsed since their application. On metal, a near white metal blast per SSPC-SP 10 must be achieved before re-priming. If more than 5 hours, but less than 24 hours of drying time at 75°F have elapsed the surface may be renewed by re-applying a fresh coat of UU 96.

**Clean-Up:** Both acetone and MEK solvents are excellent cleaners for equipment

### TYPICAL PROPERTIES

SOLIDS BY VOLUME	62% ± 2
VOLATILE ORGANIC COMPOUNDS	2.8 lb/gal (335 g/l)
THEORETICAL COVERAGE	995 ft <sup>2</sup> @ 1 mil
RECOMMEND DFT	1 – 2 mils
NUMBER OF COATS	1
MIX RATIO (BY VOLUME)	Single Pack
SHELF LIFE @ 60-90°F (16-32°C)	6 months
COLOR	Clear

### SAFETY INFORMATION

- Read the Material Safety Data Sheet (MSDS) and container labels for detailed health and safety information.
- Do not apply material in enclosed areas without adequate air exchange and ventilation.
- All application personnel must use respirators rated for organic vapors, or in confined spaces wear fresh air respirators or fresh air hoods.
- Wear protective clothing, gloves and eye protection.
- Breathing fumes or contact with the skin may cause severe allergic reactions.
- This product contains flammable solvents! Keep away from all sparks, flames and hot surfaces.
- **This product is intended for industrial use by properly trained professional applicators only.**

### ORDERING INFORMATION

PACKAGING	1 gallon
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# IRABOND UU 96

## ADHESIVE



ITW Engineered Polymers warrants its products to be free from defects in material and workmanship. ITW's sole obligation and Buyer's exclusive remedy in connection with the products shall be limited, at ITW's option, to either replacement of products not conforming to this warranty or credit to Buyer's account in the invoiced amount of the nonconforming products. Any claim under this Warranty must be made by Buyer to ITW in writing within five days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life, or one year from the delivery date, whichever is earlier. Buyer's failure to notify ITW of such nonconformance as required herein shall bar Buyer from recovery under this warranty.

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