

# Stop It<sup>®</sup> Pipe Repair System

by InduMar Systems, Inc.

## Product Selection Guide

STOP IT<sup>®</sup> is produced in four sizes: 2"x4', 2"x12', 4"x 12' and 4"x 25'

The following recommendations satisfy the minimum required repair width as specified by the ASME Post Construction Committee-2. For other repair requirements, contact InduMar for selection guidelines.

**Instructions:** Find pipe diameter and line pressure to determine repair width, and number and size of kits to apply.

Nominal Pipe Diameter	Minimum Repair Width	50 PSI (10 Plies)	150 PSI (15 Plies)	400 PSI (20+ Plies)
1/2"	2"	1 (2x4)	1 (2x4)	1 (2x4)
3/4"	2"	1 (2x4)	1 (2x4)	1 (2x4)
1"	2"	1 (2x4)	1 (2x4)	1 (2X12)
1-1/4"	2"	1 (2X4)	2 (2X4)	1 (2X12)
1-1/2"	2"	2 (2X4)	2 (2X4)	1 (2X12)
2"	2.1"	2 (2X4)	1 (2X12)	1 (2X12)
2-1/2"	2.6"	1 (2X12)	1 (4X12)	2 (4X12)
3"	2.9"	1 (2X12)	1 (4X12)	2 (4X12)
3-1/2"	3.2"	2 (2X12)	2 (4X12)	2 (4X12)
4"	3.5"	2 (2X12)	2 (4X12)	2 (4X12)
5"	4.1"	2 (4X12)	2 (4X12)	3 (4X12)
6"	4.5"	2 (4X12)	3 (4X12)	3 (4X12)
8"	5.8"	2 (4X25)	2 (4X25)	3 (4X25)
10"	6.9"	2 (4X25)	3 (4X25)	4 (4X25)
12"	7.5"	3 (4X25)	4 (4X25)	5 (4X25)
14"	8.1"	4 (4X25)	5 (4X25)	7 (4X25)
16"	8.6"	5 (4X25)	7 (4X25)	9 (4X25)
18"	9.2"	6 (4X25)	8 (4X25)	11 (4X25)
>18" diameter pipe	For all diameters over 18" contact InduMar for detailed application instructions.			

**Note:** These are suggestions only. This is a hand-applied product and results may vary depending on the expertise of the applicator. Always apply the entire roll. This information is presented in nominal sizes and actual diameters may vary with the type of pipe and thickness of fittings. Fitting repair may require additional product.

\*Minimum repair widths represent the output of PCC-2 based calculations. Actual applications should approximate these widths to the nearest 1/2".

