# VISCOTAQ

### VISCOTAQ<sup>®</sup> PE Outer wrap Product data sheet

#### **Product description**

VISCOTAQ PE Outer Wrap is a Heavy Duty polyethylene backing in the form of a roll, calendered with an adhesive. The tape is used as an Outer Wrap for the mechanical protection of VISCOTAQ products against soil stress, back fill procedures and other forms of mechanical impact. Furthermore, it gives a continuous external pressure to the VISCOTAQ corrosion prevention inner material and accelerates the process of the formation of a homologue continuous inner coating. VISCOTAQ PE Outer Wrap is produced from MDPE/HDPE and is wrapped with a 50% overlap onto the VISCOTAQ corrosion prevention coating. The material is applied onto the substrate by hand or by means of a tape wrap machine.



#### **General information**

VISCOTAQ is a unique viscous-elastic non crystalline a-polar polyolefin for the protection of shaped and non-shaped substrates. VISCOTAQ offers the pipeline industry an unrivaled technology when it comes to corrosion prevention. Unlike other coatings VISCOTAQ always has a permanent and intimate contact with the surface of a substrate. The viscosity and elasticity modulus of the material are designed in such a way that the viscosity modulus provides permanent wetting characteristics hence forcing the material to flow into the pores and anomalies of the substrates whereas the elasticity modules provides the strength and elasticity of a solid.

#### Use and application

- As a mechanical outer wrap up to surface temperatures of +85° C/+185° F
- Continuous operating temperature up to 85° C/+185° F
- Application temperature > +5° C/+41° F

#### Features

- Self adhesive MDPE/HDPE Outer Wrap
- Service temperature range -34° C/-29.2° F up to +85° C/+185° F
- Extremely flexible
- High aging resistance
- Overlap 50%
- UV resistant
- Strong adhesion to Viscowrap Inner Wrap
- Application by hand or machine
- Cold application, no open fire
- Excellent impact resistance
- Excellent abrasive resistance
- Standard color: in black

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## THE ULTIMATE VISCOUS ELASTIC COATING

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| Measurement  | Value   | Method                   |  |
|--|---|--------------------------|--|
| Outer wrap PE  |   |                          |  |
| Color  | Black   | N.A.                     |  |
| Total thickness  | 0,38 mm/15 mil or 0,50 mm/20 mil                                    | ISO 9001                 |  |
| Backing thickness  | 0,254 mm for 0,38 mm<br>0,381 mm for 0,50 mm                        | ISO 9001<br>ISO 9001     |  |
| Adhesive thickness   | 0,127 mm for 0,38 mm<br>0,127 mm for 0,50 mm                        | ISO 9001<br>ISO 9001     |  |
| Application temperature  | - 34° C/-29.2° F to +71° C/+159.8° F                                | N.A.                     |  |
| Application  | 3° C/5° F above the dew point with tension with minimum 50% overlap | N.A.<br>N.A.<br>N.A.     |  |
| Water absorption   | < 0,03 %  | ASTM D570-98             |  |
| Impact resistance 23° C  | > 15 J  | EN 12068                 |  |
| Service temperature  | - 34° C/-29.2° F to +85° C/+185° F                                  | N.A.                     |  |
| Adhesive strength 23° C  | > 0,56 kg/cm  | ASTM D1000               |  |
| Tensile strength   | 5,36 kg/cm for 0,38 mm<br>7,14 kg/cm for 0,50 mm                    | ASTM D1000<br>ASTM D1000 |  |
| Elongation   | 250 % for 0,38 mm<br>300 % for 0,50 mm                              | ASTM D1000<br>ASTM D1000 |  |
|  |   |                          |  |
| Outer Wrap PE In combination with Viscowrap HT (see also data sheet) |   |                          |  |
| Total thickness  | > 2,56 mm (depending upon PE thickness)                             | ISO 9001                 |  |
| Impact resistance  | > 15 J (self healing)   | EN 12068                 |  |
| Indentation  | > 10N/mm <sup>2</sup>   | EN 12068                 |  |

| Roll length | 30 meter/100 feet                         | ISO 9001 |
|-------------|---|----------|
| Inner core  | carton, 3"                                | ISO 9001 |
| Packaging   | Cardboard boxes                           | N.A.     |
| Storage     | Indoor, dry. By preference not above 40 C | N.A.     |
|             |   |          |

no holidays (< 5 min)

no holidays (< 120 min)

50mm/2", 75mm/3" or 100 mm/4"

Testing was performed by Charter Coating Service Laboratories, Calgary, Canada. Charter Coating is an ISO17025 certified laboratory. Copies of reports are available upon request.

Invented and produced in the USA

EN 12068

EN 12068

ISO 9001



At 23° C

At 71° C

Roll widths



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